R15-2/ R20-2 NoroGard continuous Seed Treater

This machine is suitable for mid sized seed plants with a need for

- Treatment of cereals, corn, peas, soybeans, rape seed, cotton seed sunflowers etc.
- Capacity:  R15-2: 6 to 15 tons of seed/hour  
  R20-2: 8 to 20 tons of seed/hour
- Easy dosage calibration in a closed system
- Easy and quick cleaned
- Accurate dosage and application
- Compact and reliable construction
- Minimum of service required

Supervision and security system

The machine is equipped with sensors which monitor the flow of seed and treating liquid. When the seed flow to the inlet is interrupted, the machine stops and will restart automatically when the seed flow returns. When there is insufficient treating liquid in the chemical reservoir to ensure an accurate dosage, the machine stops. The machine is approved for the rigorous European CE worker's safety standard.
**Principle of operation**

**Seed metering wheel**

The seed is fed through an intake to the seed metering wheel. The wheel is made up of (10) precisely formed pockets to measure the volume of the seed. A brush mechanism ensures that each pocket is completely filled. A continuous counter monitors the number of compartments that deliver seed to the chemical mixing chamber for an exact measurement of volume seed flowing through the machine. The capacity in tonnes/hour is easily calculated by the seed weight per hecto-litre. This is a reliable and the most economical means to measure the seed input.

**Application zone**

From the metering wheel, the seed is fed via a collecting funnel down to a rotating cone. The cone divides the seed flow into an even, rotating curtain. Under the rotating cone the spinning cup is atomising the treating liquid into a mist. The rotating curtain of seed passes through the mist of treating liquid (-s). This creates an even, accurate application on the total surface of the seed. The outlet-cone, made of plastic, rotates slowly with a scraper inside to keep it clean.

**Secondary mixing**

After the application the seed enters the blending chamber. This tube consist of two parts: for transport and mixing. This construction completes the treatment cycle without damaging to the seed. The mixing tube can be rotated through 360 degrees.

**Dosage and security system**

**Dosage System**

The machine can be equipped with up to 4 separate dosage systems. The systems can be used separately or 2 or more at the same time.

Each system has a capacity of 100-1,000 ml/100 kilo seed.

**Calibration**

Calibration and/or checking of the dosing rate is done in the closed system without sacrificing seed or treating liquid from the machine with complete operator safety.

**Transport-pump**

Each dosing system includes a transport-pump. This pump should be placed by the liquid-container for transportation of the treating-liquid up to the machine.